



## PRODUCT DATA

### QUICK DRYING INDUSTRIAL ENAMEL

#### Type

A Medium oil Length Alkyd Resin-based Topcoat for Exterior and Interior Use.

#### Appearance

Dries to a full gloss finish.

#### Properties and Uses

Titanium Quick Drying Industrial Enamel is suitable for use both internally and externally on suitably primed and prepared surfaces.

#### Surface Preparation

Essential for good paint performance is a sound substrate that has been properly cleaned and prepared. On existing painted surfaces it is recommended that a small section of paint be removed to establish the condition of the original paint and the substrate. Where there is doubt, the paint must be removed to a sound base. All surfaces must be dry, free from loose and flaky material, grease and fungus prior to applying the new paint system.

#### Application Instructions

These instructions are issued as an aid in determining correct surface preparation, mixing and application procedure and should be closely followed to obtain maximum service from the material.

#### 1. New Unpainted Metal Surfaces

- (a) Remove any rust, grease or dirt and prime with Titanium Waterbased Metal Primer..
- (b) Allow to dry for a minimum of 6 hours, sand lightly then apply 2 coats of Titanium Quick Drying Industrial Enamel, allowing a minimum of 12 hours between coats.

#### 2. Old Painted Metal Surfaces

- (a) Remove all loose and flaky paint and sand lightly.
- (b) Remove any rust grease or dirt then Spot-prime bare areas with Titanium Waterbased Metal Primer.
- (c) Allow to dry for a minimum of 6 hours, then apply 2 coats of Titanium quick Drying Industrial Enamel, allowing a minimum of 12 hours between coats.

<b><u>Application Method:</u></b>	Brush, mohair roller or airless spray.
<b><u>Spreading Rate:</u></b>	± 8 -10m <sup>2</sup> t per litre per coat on smooth surfaces.
<b><u>Drying Time:</u></b>	Surface dry 42hours and hard dry 12 hours at 25°C.
<b><u>Cleaning of Utensils:</u></b>	Mineral Turpentine.
<b><u>Packaging Sizes:</u></b>	5 L and 1 L
<b><u>Colour Range:</u></b>	White and a variety of standard colours or any other special tint.