

Dynacoat Priming Filler – D2.01.03



Degreaser

Product Name :

Dynacoat Priming Filler



P180-P280

Description:

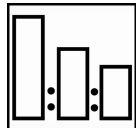
High build, quick drying and suitable for both wet and dry sanding cellulose filler designed for car refinish.



P400-P600

Products and Additives:

Dynacoat Priming Filler



1:1

Basic Raw Materials:

Dynacoat Priming Filler : nitrocellulose and alkyd resins



All

Suitable Substrates:

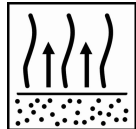
Existing Finishes, including thermoplastic acrylic finishes
Steel
Polyester Putties
2K Epoxy Primer



(gravity)
1.6 mm
3-4 bar

Surface Preparation:

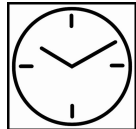
Existing Finishes: Degrease and sand with P180-P280 grit dry or P400-P600 grit wet
Polyester Putties: Sand with P180-P280 grit dry
Bare Steel Surfaces: Degrease and sand with P80-P180 grit dry



5-10 min.

Mixing Ratio:

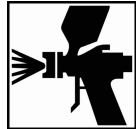
100 parts by volume of Dynacoat Priming Filler
100 part by volume of Cellulose Thinner



15 minutes
at 60°C

Spraying viscosity:

18-20 s (DIN Cup 4 at 20°C)



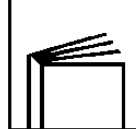
All topcoats

Spray gun fluid tip and working pressure :

Spray gun:	Fluid tip:	Pressure :
Gravity feed:	1.6 mm	3-4 bar
Suction feed:	1.8 mm	3-4 bar

Process:

Apply 2 or 3 single coats, allowing for 5 to 10 minutes flash off time between coats.



Film Thickness:

Total 30 to 40µm



Theoretical cover rate:

11 m² / liter of unthinned paint if applied at 30 µm.

Note: The practical coverage depends on several factors, including shape of the construction, roughness of surface, method of application being used and conditions of application

TECHNICAL INFORMATION

Cleaning of equipment:	Cellulose thinner		
Drying times:		20°C	60°C
	Dry to sand	30 min	15 min.
Recommended sand paper:	P360-P400 for dry sanding P800-P1000 for wet sanding		
Recoatibility:	All Dynacoat topcoats		
Packaging:	Priming Filler: 1l		
Shelf life:	12 months at 20°C		
Color:	Grey		

AkzoNobel Car Refinish bv.
Address: Rijksweg 31, PO Box 3, 2170 BA Sassenheim
Tel: +31(0)71308-6944

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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