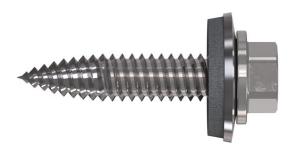


RP-T2, Thin sheet screw Hexagon head with pressed-on washer, 6,0 x 38 mm, Full thread, AF 8, E16, Bimetal (stainless steel A2/steel), Nickel strike, zinc plated blue, lubricated, ETA-21/0306, 100 Pcs.





# Information

Order number

00D279B020-0600382-1

Image similar

## **Description**

#### **PROPERTIES:**

Fast screw-in speed due to double thread

#### FIELDS OF APPLICATION:

Fastening aluminium and steel profile sheets to aluminium and steel.

Fixing aluminium standing seam holders to steel substructures.

### PROCESSING RECOMMANDATIONS:

- 1. Inserting the screw with increased pressure and low rotation speed (approx. 200 revolutions)
- 2. Pressure can be reduced as soon as the thread engages. The rotation speed can then be increased to approx. 1600 revolutions.
- 3. Immediately before the sealing washer touches down, reduce the rotation speed considerably and tighten the sealing washer until it is slightly compressed.
- 4. Recommended tightening torque for steel substructure approx. 3 Nm, under 8.0 mm material thickness 1 Nm.

Recommended tightening torque for aluminium

#### **Features**

Article number	00D279B020-0600382-1
Code	67420/1
GTIN/EAN	4005674674201
Diameter d [mm]	6,0
Length L [mm]	38
Core diameter d1	4,6
[mm]	4,0
Thread length L1 [mm]	37,5
Head diameter dk [mm]	11,5
Height of head k [mm]	5.0
Outer diameter Ds (washer) [mm]	16
Height tn[mm] (EPDM height for seals)	2.0
Material	Bimetal (stainless steel A2/steel)
Surface	Nickel strike, zinc plated blue, lubricated
Drive type	AF
Drive size	8
Head shape	Hexagon head with pressed-on washer
Seal: Abbreviation	E16
Seal: Type	Sealing washer
Seal: Material	Stainless steel A2/EPDM
Approval	ETA-21/0306
Approval with annex	Z-14.1-4, annex 3.306b/3. 307b Z-14.1-537, annex



substructure approx. 1 Nm, under 8.0 mm material thickness 0.5 Nm.  $\,$ 

3.1.31/3.2.22 Z-14.4-668 ETA-21/0306, annex 29.10/29.11/29.20/29.30

**Drilling capacity**  $1 \times 1,25/2 \times 1,0$ 

[mm]

Processing speed [rpm] 1.600

**Tightening torque** [Nm] max. 5,0

Component I.1

Material Steel

Component I.1 Thickness [mm] 0,4 - 1,0

Component II.1

Material Steel

Component II.1 Thickness [mm] 0,4 - 1,25

Clamping area on 1 - 21

steel [mm]

Packaging quantity 100

Packaging unit Pcs.





