

High Precision, High Power

Eastern Robot Gear



EASTERN GEAR Move On, Together



Gear in Industries

Long history

Core role

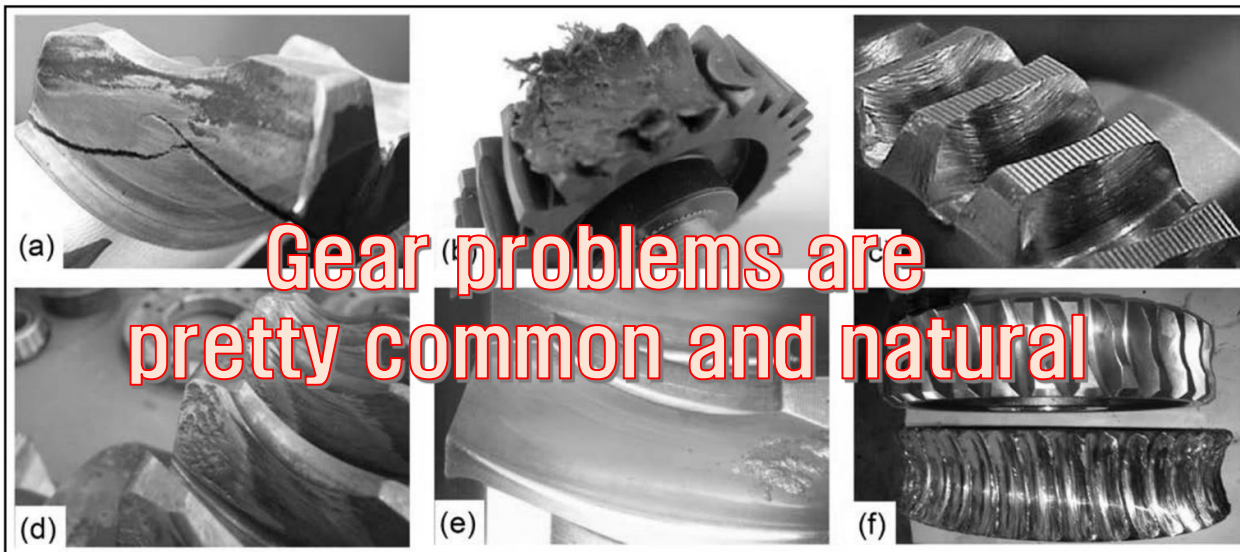
Low Awareness



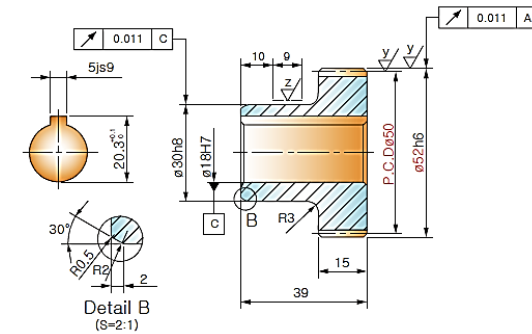
[Problems]

Recognized as replaceable parts

- ✓ Lack of design technologies
- ✓ Build without considering the use of machinery



Performing Core Roles but still designed with old way

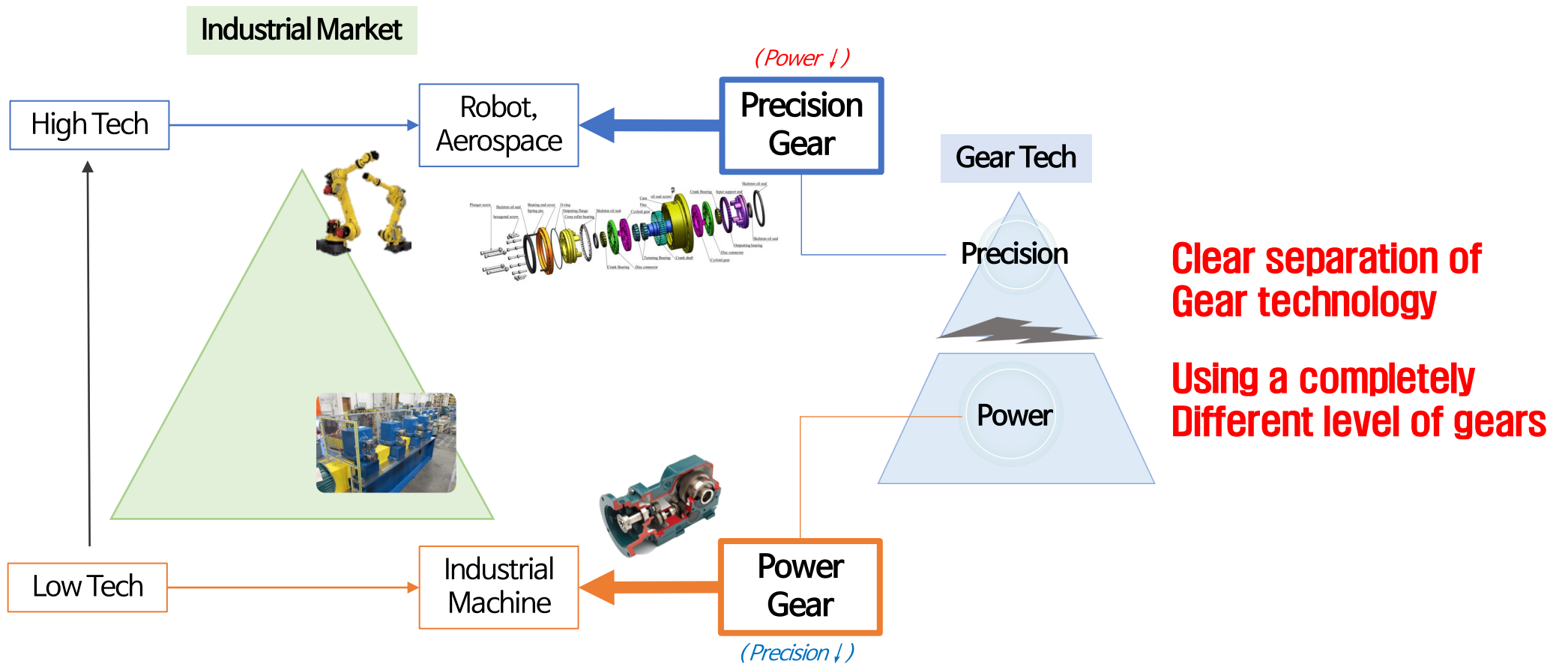


스피기어 요목표		
기어 치형	표준	
공구	모듈	2
	치형	보통이
	입력각	20°
전체 이 높이	4.5	
피치원 지름	50	
잇 수	25	
다듬질 방법	호브질삭	
정밀도	KS B ISO 1328-1, 4급	

스피기어 기호 및 계산공식	계산 예
모듈 : m, 잇수 : Z, 피치원 지름 : PCD 1. 전체 이높이 $h = 2.25 \times \text{모듈}$ $h = 2.25m$ 2. 피치원 지름 $PCD = \text{모듈} \times \text{잇수}$ $PCD = m \times Z$ 3. 이끝원 지름 외접기어 : $D = PCD + 2m$ 내접기어 : $D_2 = PCD - 2m$ 4. 모듈 $m = \frac{D}{Z}$	모듈(m) 2, 잇수(Z) 25인 경우 1. 전체 이높이 $h = 2.25m = 2.25 \times 2 = 4.5$ 2. 피치원 지름 $PCD = 2 \times 25 = 50$ 3. 이끝원 지름 $D = 50 + (2 \times 2) = 54$ 4. 모듈 $m = \frac{D}{Z} = \frac{50}{25} = 2$

[Problems]

Limitations of gear usages



Clear separation of Gear technology

Using a completely Different level of gears

Reason for Higher Gear Technology

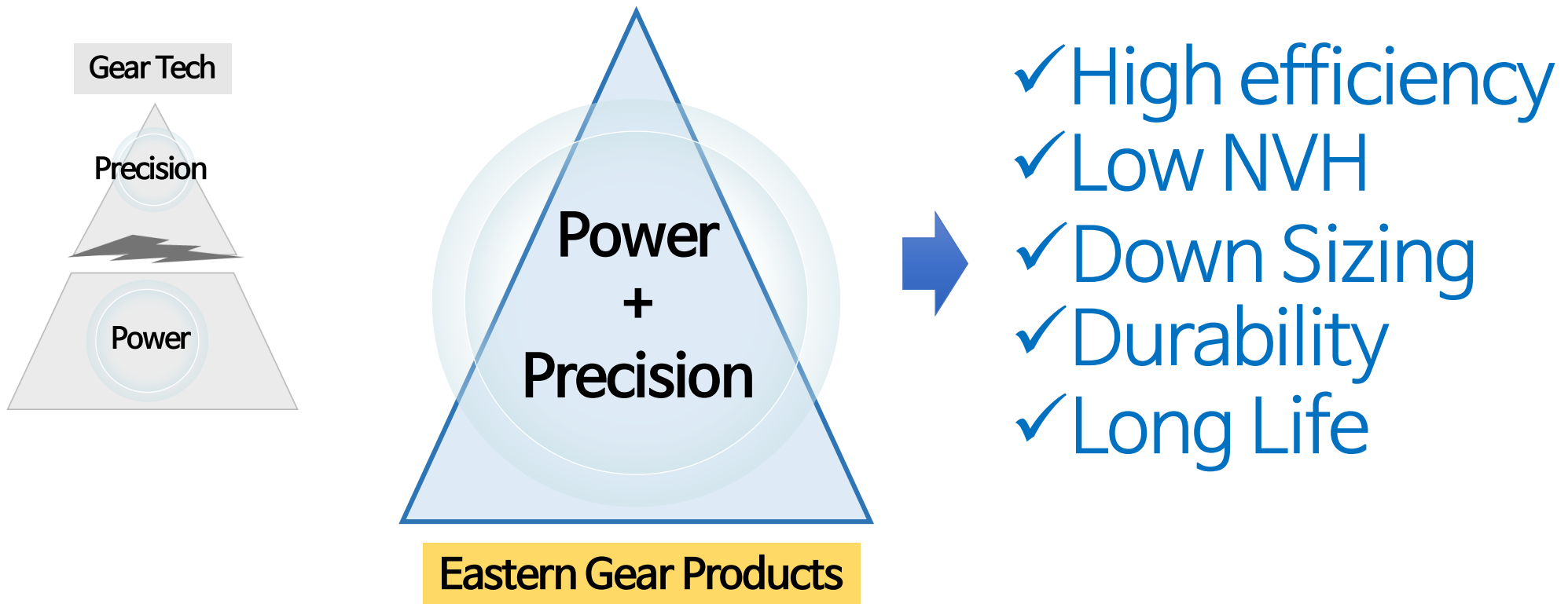
Industrial technology development
= Gear technology development



[Solution]

Gear role : “Power” or “Precision”

EASTERN GEAR Products : “Power + Precision”

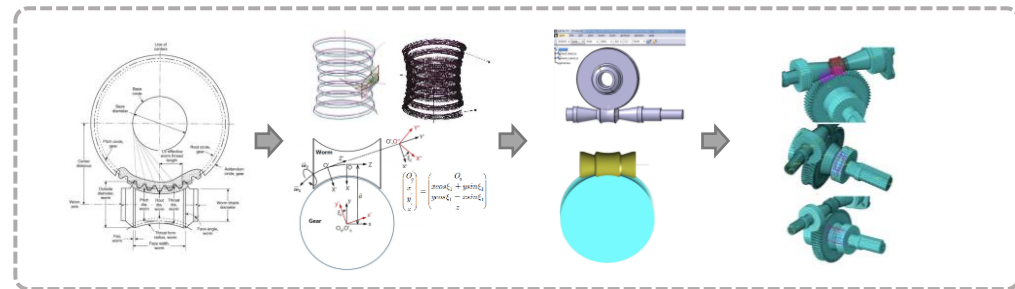


[Advantages]

Design/ Manufacturing/ Analysis

Eastern Gear Way

System understanding/ Analysis

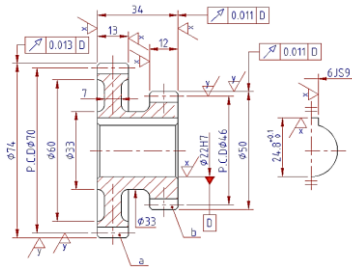


Optimization Design



Best Results

Traditional Way



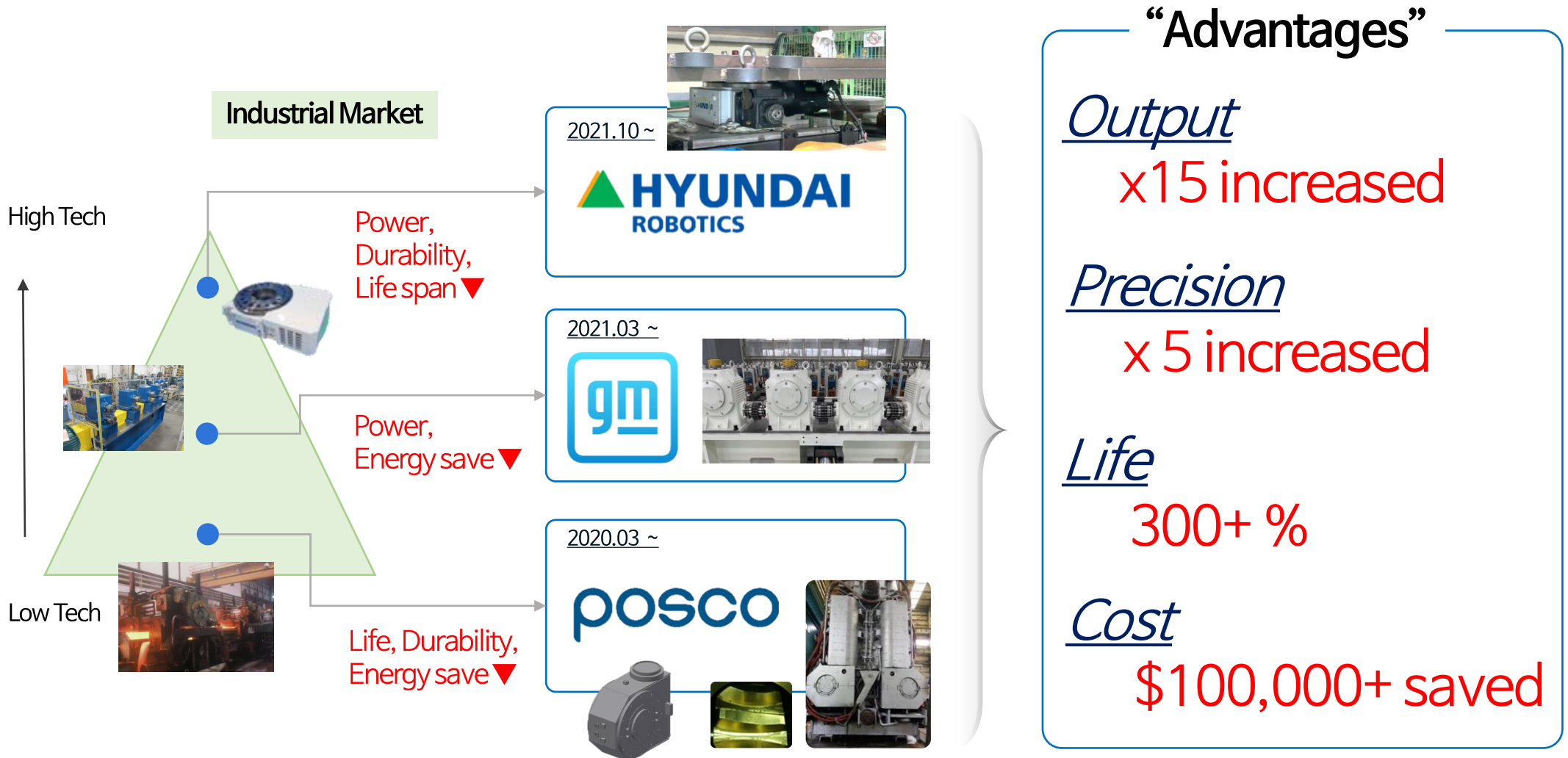
스피어기어 요약표			
구분	종번	3-a	3-b
기어 치형	표준		
모듈	2	2	
치형	보통이		
압력각	20°		
천체 이 높이	4.5	4.5	
피치원 지름	φ70	φ46	
잇 수	35	23	
다듬질 방법	호브질삭		
정밀도	KS B ISO 1328-1, 4급		

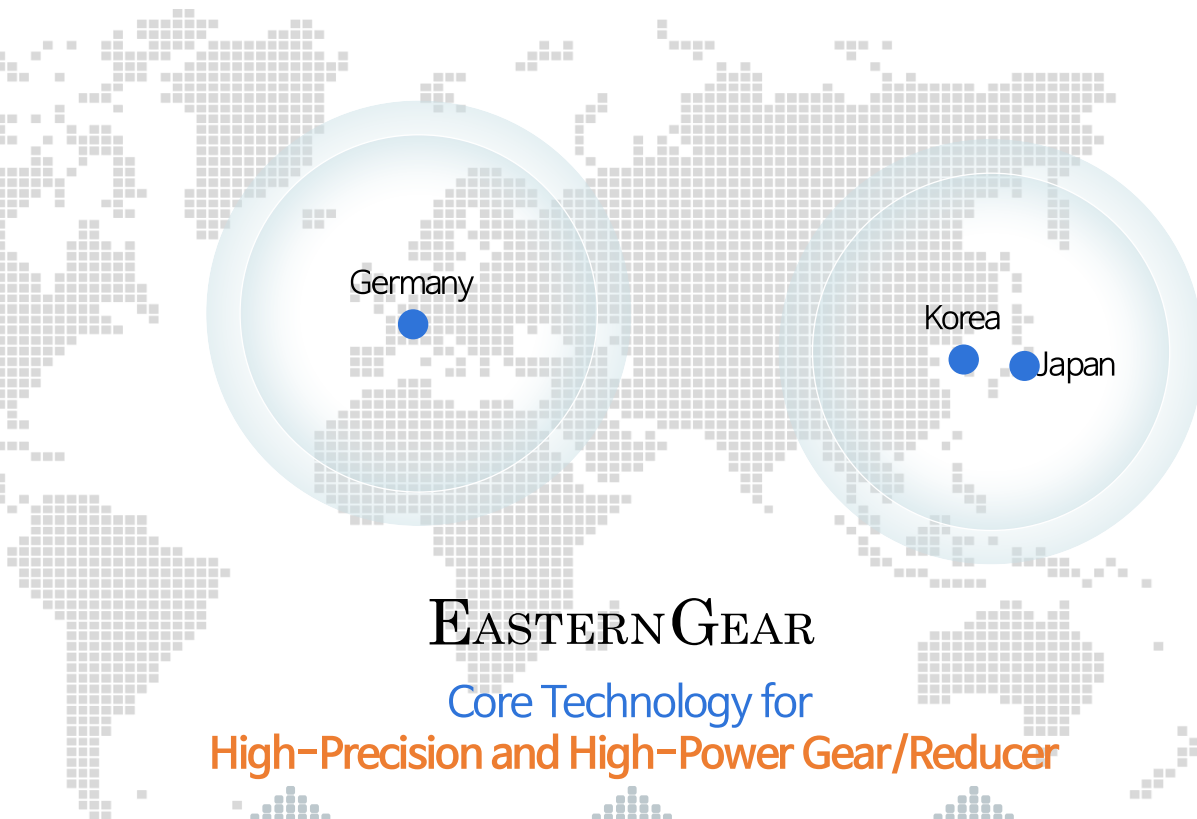


VS

[Advantages]

Field Proven Experiences





EASTERN GEAR

Core Technology for

High-Precision and High-Power Gear/Reducer



Power Drive
(High Power/Industrial)



Robot Drive
(Robot/Precision)

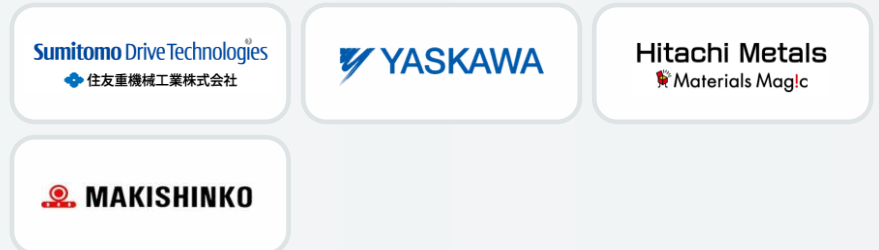


Globoid Worm Gear
(High Power, Precision gear)

Korea














Japan



Germany



[Current status of High performance gear/reducer (2022.03)]

Country	Part			Company	STAGE				Current Status
	Robot Precision	Smart Mobility	Industrial Use		Request	Collabo	Develop	Production	
KOREA	✓				Development completed in 2021 with sales of 100 million ▶ Expected to exceed 1 billion per year				Applied HSP1 Series, discussing additional models for mass production
		✓	✓		Development completed in 2021 with sales of 300 million ▶ expected to exceed 1 billion per year				Applied to the U.S. GM electric vehicle bumper line (Additional orders scheduled for 2022)
	Non-disclosure				First delivery in February 2022 and further development planned				Non-disclosure
	Non-disclosure								Ultra-compact precision reducer Development is under consideration
	✓								Index, Robot reducer Development is under discussion
			✓						High power reducer for heavy equipment Development is under discussion
			✓		Developing in March 2022, expected to exceed 500 million to 1 billion won per year				Reducers for agricultural machinery, more than 100 units a year,
JAPAN	✓								Non-disclosure
	✓		✓		4 development requests in 2021 – more than 10 billion won is expected when developing robot reducer				Sumitomo Gearbox / Established in 1916, sales of 2 trillion, 2nd in the world for medium and large reducers, 4 cases of development received
			✓		3rd sample was delivered in February 2022, and expected to exceed 3 billion won per year after the official order				Established in 1940, annual sales of 500 billion, 3rd development sample in progress
GERMANY	✓				When the robot reducer development is completed, it is expected to generate more than 20 billion won in annual sales by expanding related robot companies				German Bearing Company, Launches Smart Factory Robot Business, Talks on Joint Project

Collaboration

German robot brand



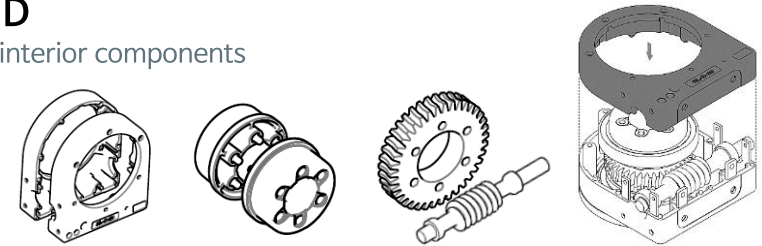
Igus robolink D

Robot joint model



Igus robolink D

Robot joint model interior components



[Photo] Igus Korean branch visit to EASTERN GEAR (2022.01.12)

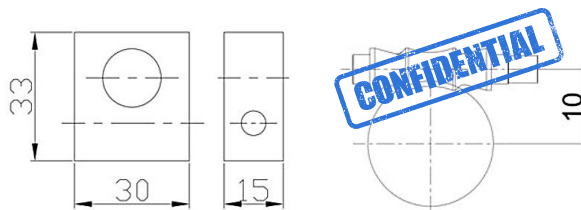
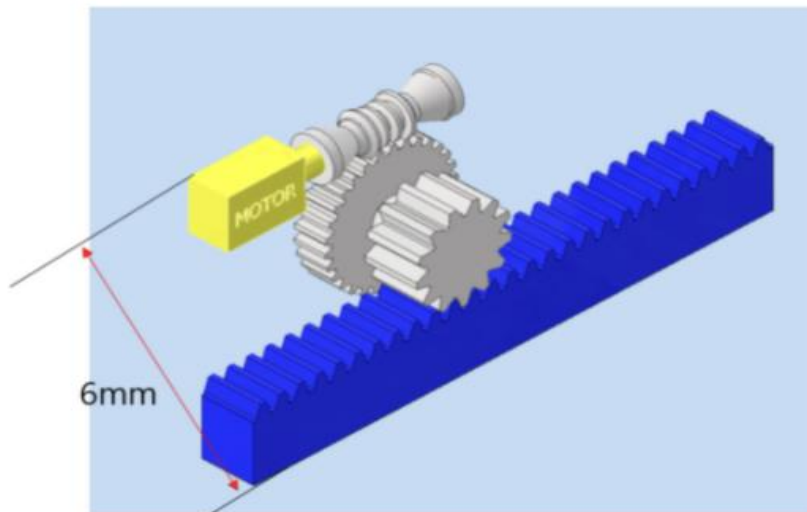
Collaboration

precision machinery

SAMSUNG

Samsung Electronics / Next Generation Product Group: Request for development of micro worm gear

2022.01~



※ Non-disclosure

Invited and announced at the 2021 Samsung Electronics Element Technology Exhibition Seminar

2021.09.01



Had a presentation of technical seminars for executives of Samsung Electronics and Samsung affiliates

Continued discussion with Samsung Electronics, SMEC on robot gear/decelerator development

2021.11.20



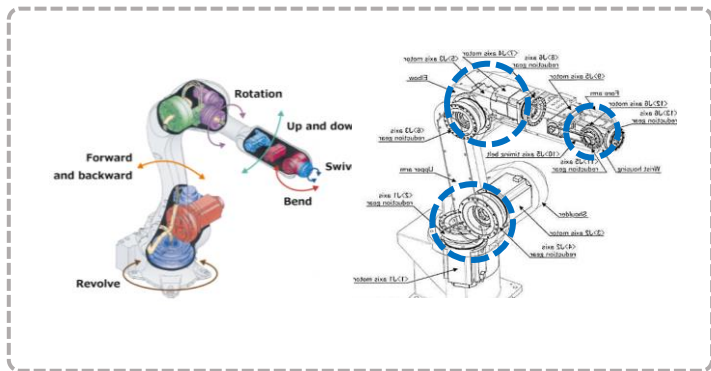
Had a meeting about robot reducer development with Samsung Electronics, SMEC (21.04.16)



〈 GOAL 2023 〉

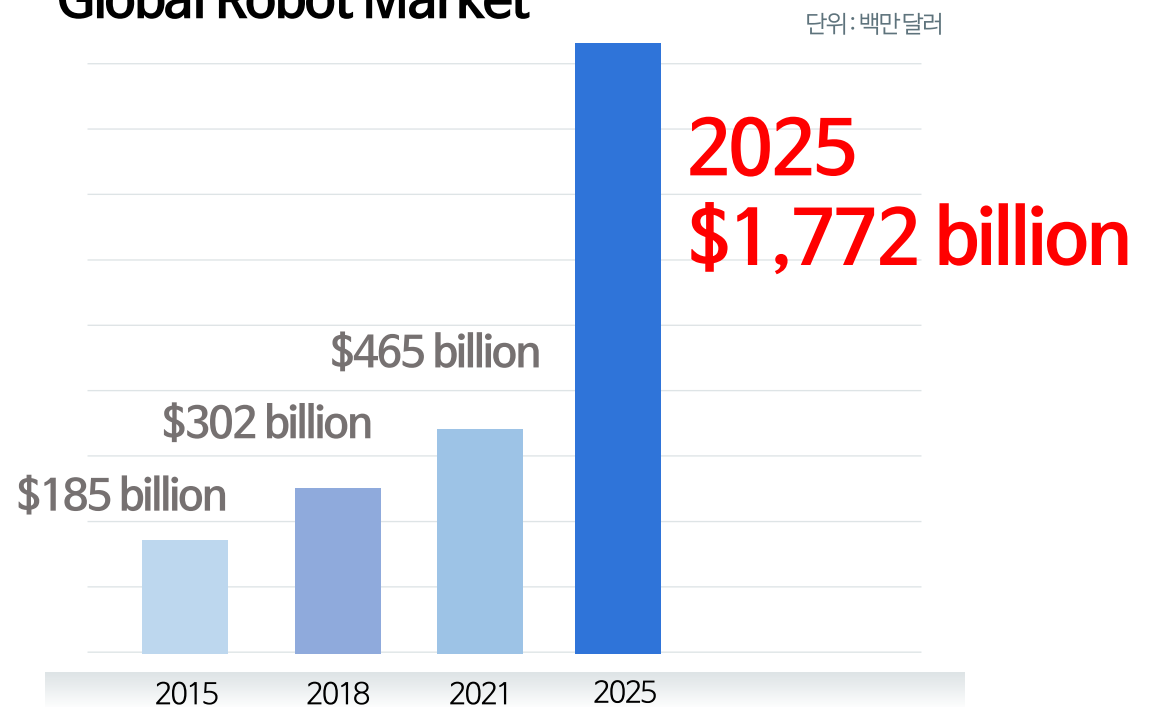
Robot Gear, General Problem : Lack of Power

→ Focusing on Output Increasing



- High Precision + High Power
- Durability + Long life

Global Robot Market



[Reference] International Federation of Robotics(IFR), Hyundai Motor Group

Investment Plan

~ 2025	~ 2030	~ 2040
<p>Small Robot Purpose Equipment (MCT, testing utility)</p>	<p>Mid-Large Purpose Equipment (MCT, handling, testing utility)</p>	<p>Agricultural, Industrial Purpose Equipment expansion</p>



Move on, Together

EASTERN GEAR



Performance Test Comparison

5ton Steel Rotation-Sudden Stop-Rotation
(Maintain precision (0.1 mm) during sudden stop)



Company	Test Time	Test Results	Gear Status
EASTERN GEAR	250 hours	<div style="border: 1px solid green; padding: 2px; display: inline-block; margin-bottom: 5px;">SUCCESS</div> <ul style="list-style-type: none"> No abnormality in reducer heat and noise Gear teeth normal (stabilize) *Improve precision (0.1→0.02mm) 	<p>Stabilization of Gear teeth</p>
KOREA COMPANY A	1 hour	<ul style="list-style-type: none"> Gear was broken when the 5-ton steel comes to a sudden stop after 360 degree rotation 	
OVERSEAS COMPANY D	24 hours	<ul style="list-style-type: none"> Increased heat and noise due to damage to the teeth of the gears The test was stopped as the precision deviated significantly from the reference value due to an increase in shaking (backlash). 	

Compare to existing robot gear

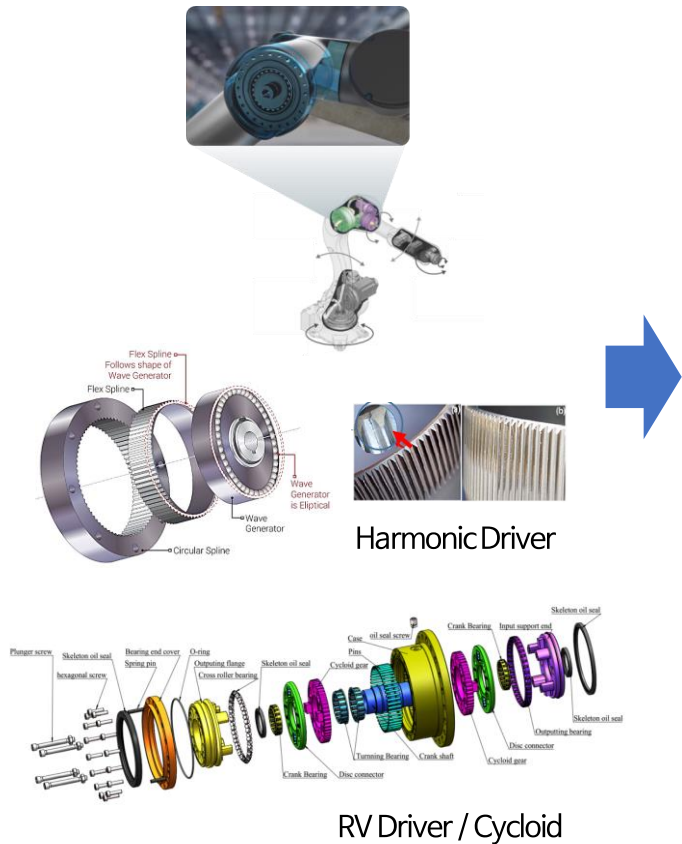


Photo) igus robot

Advantages 01
Manufacturing period is reduced by 80%

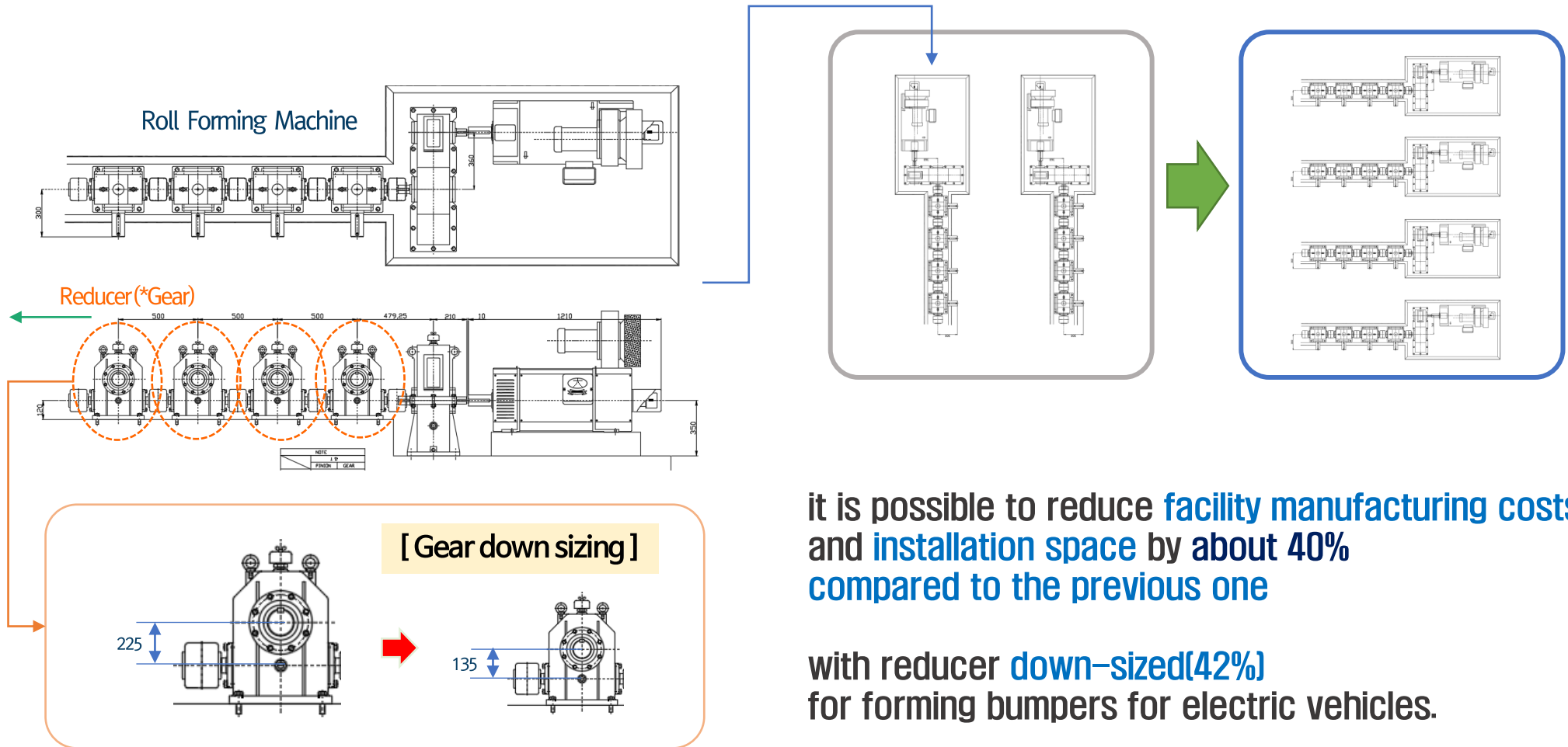
Advantages 02
manufacturing cost is less than 1/3

Advantages 03
Implementation of a reduction ratio of 100:1 or less

Effect of gear improvement

생산설비 구축비용 절감, 공간/에너지 절약

Reduced cost of building production facilities, saved Space / Energy



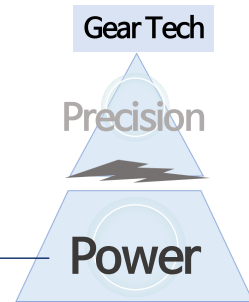
it is possible to reduce facility manufacturing costs and installation space by about 40% compared to the previous one

with reducer down-sized(42%) for forming bumpers for electric vehicles.

Effect of gear improvement

에너지 절약, 탄소저감, 효율향상

Saving energy, Reducing carbon, Improving efficiency



Large gears
For steel and ships : POWER

Improved precision

[Effect of improvement]

- Transmit Power Up
- Energy Save
- Efficiency Up