# ShaliMark® WB 40



**Cold Applied Water Based Acrylic Road Marking Paint** 

#### **Description**

**ShaliMark® WB 40** (formerly known as ShaliMark WB LB) is eco-friendly, cold applied, water based, fast drying, Acrylic Road Marking Paint available in Standard shades of White, Golden Yellow, Lane Red and Black for application on concrete / bituminous surface in runways / taxiways / apron and other such places.

**ShaliMark WB 40** is durable, environment friendly and fast drying. Any application during high humidity or low temperatures however, may increase the drying time.

#### **Characteristics**

| Colour                 | White / Golden      | Drying time*, minutes @ 27 °C             |         |
|------------------------|---------------------|---|---------|
|                        | Yellow / Lane Red / | Surface dry                               | 20      |
|                        | Black               | Hard dry                                  | 50      |
| Specific Gravity       | 1.50 – 1.60         | Theoretical Coverage*, m <sup>2</sup> / L | 10 - 13 |
| DFT, Micron, un-beaded | 30 - 40             | Volume Solid, %                           | 35 ± 2  |
| Finish                 | Smooth and Mat      | VOC, grm / L                              | < 30    |

<sup>\*</sup> Depending upon surface condition and ambient temperature.

#### **Application**

- It can be applied on bitumen / concrete surface with a spray applicator or by brush.
- Can be applied on Zebra Crossing, path dividers, speed breakers and other similar markings.

## **Advantages**

- Environment Friendly being water-based product.
- Quick Setting.
- Good durability, adhesion.
- Enhances safety.
- Easier, safer cleanup.
- Significantly reduces disposal cost.
- Very low VOC.
- Easy repainting operation.

## Application methodology

#### Surface Preparation

- Remove all loose gravel, dirt, oil, grease and foreign matter by jet of dry air.
- Ensure that-
  - > The surface is fully cured, clean, structurally sound and dry.
  - Removal of any pre-existing line prior to apply ShaliMark® WB 40
  - In case of new concrete road, concrete is at least 28 days old.
  - ➤ Substrate temperature should be between 10 40 °C and humidity less than 80%.
  - > There is no standing water in the area to be repaired or in the area of application.
  - Mechanically grinding the surface is acceptable only when sand blasting is not possible.
- Saw cut area to be repaired in geometrical shape.

## Material Preparation

Stir ShaliMark® WB 40 thoroughly for uniformity.

## Application of Material

- Mark reference line on surface with nylon rope and chalk prior to application.
- Apply **ShaliMark**® **WB 40** within the reference lines by airless spray / roller / brush. In case of airless spray, ensure that nozzle pressure is 1800 to 2200 psi with an orifice size ranging between 10 thou to 23 thou.
- Ensure finish lines are uniform and free from streaks.
- Proper safety measures shall be taken to ensure smooth progress of work.

## **Health & Safety**

- Avoid contact with skin / eyes and avoid swallowing.
- Ensure adequate ventilation and avoid inhalation of vapour.
- Wear suitable protective clothing, gloves and eye protection.
- In case of contact with skin, rinse with plenty of clean water, then cleanse with soap and water. Do not use solvent to clean the contacted area.
- In case of contact with eyes, wash immediately with plenty of clean water and seek medical advice.
- If swallowed, seek medical attention immediately. Do not induce vomiting.

## **Packing**

Available in 20 L pack along with required Glass Beads in separate pack on request.

#### **Storage**

Keep in cool dry place, in air tight place, under shed, away from heat.

#### Shelf Life

12 months in original unopened sealed condition.

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