Style number: FLINT S1P Genuine leather

Technical Data Explaining Technical Drawing			
Description	Material Composition	Dimensions	Method of Assembly
1. Toe Cap	Steel	Thickness: 2mm Length: 34mm - 42mm	Setting and bonding
2. Collar Lining	Mesh	Weight: 130g/m2	Glue and stitching
3. Label Inside Tongue (with NRCS marking)	Synthetic fabric	Length: 5.0cm Width: 3.8cm	Stitching
4. Tongue	Mesh	Weight: 260g/m2	Stitching
5. Collar	PU	Thickness: 0.8mm	Stitching
6. Midsole	Polyurathane	Min thickness: 2.5cm	Injection moulded
7. eyelets	Metal hole+hooks	/	/
8. Upper	Genuine leather	Thickness: 1.4mm-1.6mm	Stitching
9. Insole	Mesh +Foam+EVA	Thickness: 6mm	Manual insertion, non- bound
10. Outsole	Rubber	Length: 277.3 mm - 335.8mm	Injection moulded
11. Vamp Lining	Non-woven fabric	Thickness: 1.5mm	Glue and stitching
12. Cleats	Rubber	Min height: 4mm	Injection moulded
13. Penetration Insert	Kevlar	Thickness: 4mm	/



