

Technical Data Explaining Technical Drawing			
Description	Material Composition	Dimensions	Method of Assembly
1. Toe Cap	Steel	Thickness: 2mm Length: 50mm	Setting and bonding
2. Collar Lining	Mesh	Thickness: 6mm	Glue and stitching
3. Reflective Strip	Retroreflective PU	Width: PU1.9mm	Stitching
4. Midsole	Polyurathane	Min thickness: 0.8mm	Injection moulded
5. D-ring eyelets	Iron	Thickness: 4mm	Glued
6. Upper	Cow leather	Thickness: 1.6mm-1.8mm	Stitching
7. Insole	Mesh and EVA	Thickness: 5 mm	Manual insertion, non-bound
8. Outsole	Polyurathane	Length: 6mm	Injection moulded
9. Vamp lining	Non-woven fabric	Thickness: 1.2mm	Glue and stitching
10. Cleats	Polyurathane	Min height: 3mm	Injection moulded
11. Shoe lace	Textile	Length: 100mm	

