FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS(Alternative Form For Single Chamber, Completely Shop-Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Manufactured and certified by: Air-X-Changers, A Harsco Company 5215 Arkansas Road, Port of Catoosa, OK 74015 (Name and address of manufacturer) 2. Manufactured for: Universal Compression, 4460 Brittmoore, Houston, TX. (Name and address of purchaser)
2. Manufactured for: Universal Compression, 4460 Brittmoore, Houston, TX.
(Name and address or purchaser)
3. Location of installation: Unknown, Unknown
4. Type: Heat Exchanger A018165.A1 HDR-1 REV 0 43976 2003
(Horz/vert tank) (Mfg. Serial No.) (CRN) (Drawing No.) (Nat'l Board No.) Year Built 5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE.
The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 2001 Year NONE
Addenda (Date) Code Case No. Special Service per UG-120(d)
Tube & Plug 6. Shell: SA516 70N 1.25" 0" 8.5000" 8' - 8.875"
Matl. (Spec No./Grade Nom. Thk. (In.) Corr. Allow (In.) Diameter ID (Ft/In) Length (Overall) (Ft/In)
7. Seams: Corner Joint C=.20 Joint Girth(wld, Dbl, R. T. (spot/full) Eff (%) H.T. Temp °F Time (hr) Girth(wld, Dbl, R. T. (spot, part, No. of course Sgl, Lap, Butt) /full)
8. Heads: (a) Matl. SA516 70N (b) Matl. SA516 70N
Side to
Location (Top, Minimum Corrosion Crown Knuckle Elliptical Apex Hemispherical Flat Diam Convex or bot, ends) Thickness Allowance Radius Radius Ratio Angle Radius
a TOP, BTM 1.125 " 0" 7.625" X 104.875"
b ENDS 0.875 " 0" 7.625" X 6.25"
If removable bolts used (describe other fastening) (Matt.,Spec. No., Gr., Size, No.)
9. MAWP 1292 psi at max. temp. 350 °F Min. design metal temp. 50 Degrees F at 1292 psi. hydro., pneu., or comb. test pressure 1680 psi.
10. Nozzle, inspection and safety valve openings:
Dia Dia
Purpose (Inlet, outlet, drain) No. Or Type Material Nominal Reinforce How Location Thickness Material Attached Location Continue Continue
IN,OUT 2 8" 600# RTJWN SA-105/SA333 GR6 SCH80 Weld Welded HEADER
11. Supports: Skirt Lugs Legs Other Structure Attached Bolted (yes/no) (No.) (No.) (Description) (Where and How)
12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following
items of the report: 232 Tube to Tubesheet Welds, S/N M-2103-1L Front & Rear, Martin Service Co
(Name of part, item number, Mfg's name and Identifying stamp)
Tubes: 116 1.2500" OD, Straight 288" Length 18BWG Guage / W. Thk SA249 TP304 Rolled Tube Sheet
Insp: 232 1.375"X12 UNF THD'D SA105 Plug Sheet
VESSEL EXEMPT FROM IMPACT TESTING PER UCS-66(a) CURVE D
CERTIFICATE OF SHOP COMPLIANCE
We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship on this vessel
conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certification of Authorization No. 4241 expires 12/31 , 2005
Date 1/20/03 Company Name Air-X-Changers, A Harsco Company Signed Company (Representative)
CERTIFICATE OF SHOP INSPECTION
Vessel constructed by Air-X-Changers, A Harsco Company at Tulsa, Oklahoma
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province
of Oklahoma and employed by OneBeacon America Insurance Company have inspected the components described in this
Manufacturer's Data Report on 4/23, 20 03 and state that, to the best of my knowledge and belief, the Manufacturer has constructed
this vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the inspector nor his employer makes any warranty,
expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or loss of any kind arising from or connected with this inspection.
Date: 4/30/03 Signed: Authorized Inspector) NB#1/1672A / OK # 765 (Nat'l Board (inc. endorsements), State, Prov. and No.

FORM U-2A MANUFACTURER'S PARTIAL DATA REPORT (ALTERNATIVE FORM) A Part of a Pressure Vessel Fabicated by One Manufacturer for Another Manufacturer As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

M3416 2/2

1.	Manufactured	and c	ertified	by	Man	III Gel VII	ce Comp	e and addre	O IV. LEW	IS A	ve. Tulsa	a, OI	danom	a			 		
2.	Manufactured	for	Air->	(-Char	ngers 52	15 Arkan	sas Rd. 0)k		,								
3.	Location of in	staliatio	n	N	lot Know	/n	·	e and address	•	,									
4.	Туре	MARCAL Funda Brown																	
		(Descript			part (shell, two-piece head, tube bundle)) \018165-HDR-1				(Migre serial No.) Air-X-Changers						2003				
	(Nat'l Bd. No.) (Drawing No.) (Drawing prepared by)													(Year built)					
5.	ASME Code, S	SME Code, Section VIII, Div. 1 2001 July 2002 — — — — — — — — — — — — — — — — —																	
6.	Shell: (a) No. o	ell: (a) No. of course(s): (b)Overall length (ft.& in.)																	
	Course(s)			Material			Thickness		Long. Joint (Cat A)						oint (Cat. A, B,&C)				
No.	Diameter, in.	meter, in. Length(ft.&in.)		Spec./Grade or Type		Nom. Corr.		Type	Type Full,Spot,None		Eff.	Eff. Type		Full,Spot,None Eff.		Temp.	Time		
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				<u></u>			<u> </u>		4.				<u>'</u>						
7.	Heads: (a)	(1	laterial Sp	ec No. G	rade or Typo	e) H.TTom	e & Temp.		(b)		(Mate	rial Sp	ec No. Grad	e or Typo	e) H.TTor	ne & Te	пр.		
	Location (Top	T	nickness			lius	Elliptical	Conical	Hemisphe				e to Pre				tegory A	1.50	
_	Bottom, Ends	Min.	C	orr.	Crown	Knuckle	Ratio	Apex Angle	Radiu	8	Diameter	Col	nvex Co	ncave	Тур	8	Full,Spot,	None Eff.	
(a)			+									-	_						
(b)		<u>L</u>		1			L	<u> </u>									<u> </u>		
	if removable, b	olts use	d (desc	ribe ot	her faster	ning)					(Materia	Spec.	No., Grade	Size, No),)				
8.	MAWP		EX		psi at ma	ax. temp.				F.	Min. des	ign n	netal ter	np.		_ F. a	nt	psi.	
	Intei	nal	Ex	ernal			Inte	mal	External	•									
9.	impact test						/ Indi												
	Hydro ppeu										s) impact test	led)							
								pate yes or no				ted)							
	Nozzles, insp	ection	, and sa	afety v	alve ope				Pro	of te	st	ted)	Painfor	rement		How A	ttached	Location	
F	Nozzles, insp urpose (inlet,	ection	, and sa Diameter	Flan	ge				Pro	of te		ied)	Reinfor Mate			How A	ttached Flange	Location (Insp. Open)	
F	Nozzles, insp	ection	, and sa	afety v	ge	nings:			Pro	oof te	st hickness	ied)						-	
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