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FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
(Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

Tex-Fin, Inc., 19115 Aldine Westfield, Houston, TX 77073  (Name and address of Manufacturer)  (Name and address of Manufacturer)													
2. Manufactured for Heat Transfer Technologies, 2342 Acadiana Lane, Seabrook, TX 77588													
3. Location of installation UNKNOWN													
Horizontal 18844-2G				(Name and address) 82H 18844-2A						2014			
4. 1998 (Horizontal or vertical, tank) (Manufacturer's serial number) (CRN) (Drawing number) (National Board number) (Year built)  5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEI													
	CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 2010												
to 2011													
[Addenda, if applicable (date)] (Code Case numbers) [Special eervice per UG-120[0]]													
6. SI	1011		rbar, gradel	(No	minal thicknes	a) (Co	orr. allow.)	_	(inner diameter)		[Length	(overall)	
7. S	eams Weided	<u> </u>					150 T. temp.) (Tin		elded, Butt, Co			53 1	
8 Hearls: (a) Material SA 516-70 (b) Material SA 516-70													
(Spec. no., grade)									(Spec. no., grace)				
			imum Corresion kness Allowance		Crown Radius	Crown Knuckle Radius Radius		Elliptical Conical Ratio Apex Angle		Hemispherical Fla Radjus Diami			
(a)	T, B&E	3/	4- 1	/16*								Flat	
(b)	PS & TS	1	• 1	/16"								Flat	
If removable, bolts used (describe other fastenings) None  (Material spec. number, grade, size, number)													
D MANAGE 950 N/A stress temp 350									N/A				
Min. design metal temp20 at 950 . Hydro., pneu., or comb. test pressure Hydro @ 1425 PSIG													
News													
Proof test None .  10. Nozzies, Inspection, and safety valve openings:													
10. 14	Purpose		Diameter	C COMM		aterial	Nozzla	Thickness	Reinforcement	Attachme	nt Details	Location	
(inlet,	Outlet, Drain etc.)	No.	or Size	Type	Nozzle	Flange	Nom.	Corr.	Material	Nozzle	Flange	(insp. Open.)	
ļ	inlet Outlet	2	8" 600# 6" 600#	RFW	SA234WPB SA234WPB		Sch 80	1/16*	None None	UW 16.1 c		Top Bottom	
Service		2	1" 6000#	Cip	SA 105	GA 100	30,100	1/16"	None	UW 16.1 c		pount.	
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-			<del> </del> -		ļ	ļ	<del></del>	<del> </del>					
L		No		N/A	. N	WA		N/A		<u> </u>	N/A	•	
11. S	upports: Skirt	E OL SEO)	. Lugs	umberl	reds -,	mber) Oth	er	[Describe]	Attached		(Where and		
12. R	12. Remarks: Manufacturer's Partial Data Reports properly Identified and signed by Commissioned Inspectors have been furnished for the following items of the report: Impact exempt per UG-20 (f). Pressure relief by others. Header has 429 - 1" OD x 16ga SA 214												
(Name of part, item number, Manufacturer's name and identifying stamp)													
CERTIFICATE OF SHOP/FIELD COMPLIANCE													
We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel													
conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. "U" Certificate of Authorization Number 37,799													
97/09/2014 Tay Fin Inc													
Date 07/09/2014 Co. name Tex-Fin, Inc. Signed (Representative)													
CERTIFICATE OF SHOP/FIELD INSPECTION													
Vessel constructed by Tex-Fin, Inc. at 19115 Aldine Westfield, Houston, TX 77073  1, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of													
I, the undersigned, holding a valid commission issued by the National Board of Bolter and Pressure vessel inspectors and on Province of TUV Rheinland AIA Services													
have inspected the component described in this Manufacturer's Data Report on 06/25/2014 , and state that,													
to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By signing this certificate neither the inspector nor his/her employer makes any warranty, expressed or													
implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the inspector nor his/her employer													
shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.													
Date	07/09/2014	Signe	d <b>╱╱</b>	lan	Authorized Ins	Mary L	of_	Commission	National Board		(2490AB ments), State, P	rovince, and number)	
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(07/10)