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FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
(Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1. Manufactured and certified by KW International, LLC 200 Texas Avenue Columbus, Texas 78934
(Name and address of Manufacturer)

2. Manufactured for Bold Production Services
(Name and address of Purchaser)

3. Location of installation Unknown
(Name and address)

4. Type: Horizontal 14603-C --- SEPHZ0120 558 2014
(Horizontal or vertical, tank) (Manufacturer's serial number) (CRN) (Drawing number) (National Board number) (Year Built)

5. ASME Code, Section VIII, Division 1 2013 --- ---
[Edition and Addenda, if applicable (date)] (Code Case numbers) [Special service per UG-120(d)]

6. Shell *SA-516-70N 1.75" 0 36" OD 15'-0"
(Material spec. number, grade) (Nominal thickness) (Corr. Allow.) (Inner diameter) (Length overall)

Body Flanges on Shells

No.	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Location	Bolting				
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material	

7. Seams Type 1 Full 100% 1150 1:25 Type 1 Full 100% 2
[Long. (welded, dbl, singl, lap, butt)] [R.T. (spot or full)] (Eff., %) (H.T. temp.) (Time, hr) [Grth. (welded, dbl, singl, lap, butt)] [R.T. (spot or full)] (Eff., %) (No. of courses)

8. Heads: (a) Material SA-516-70N (b) Material SA-516-70N
(Spec. no., grade) (Spec. no., grade)

	Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Concave or Convex)
(a)	Left	1.652"	0	---	---	2:1	---	---	---	Concave
(b)	Right	1.652"	0	---	---	2:1	---	---	---	Concave

Body Flanges on Heads

	Location	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Bolting				
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material	
(a)													
(b)													

9. MAWP 2000 --- 120 --- °F
(Internal) (External) (Internal) (External)

Min. design metal temp. -20 °F at 2000 PSI. Hydro., pneu. or comb. test pressure 2600 PSI

Proof Test ---

10. Nozzles, inspection, and safety valve openings:

Purpose (Inlet, Outlet, Drain, etc)	No.	Diameter or Size	Type	Material		Nozzle Thickness		Reinforcement Material	Attachment Details		Location (Insp. Open.)
				Nozzle	Flange	Nom.	Corr.		Nozzle	Flange	
Service	4	4" 900#	RFLWN	SA-105	---	1.25"	0	---	Welded	---	Head/Shell
Service	8	2" 900#	RFLWN	SA-105	---	1.06"	0	---	Welded	---	Shell
Service	4	1"	CPLG	SA-105	---	6000#	0	---	Welded	---	Head/Shell
Service	5	3/4"	CPLG	SA-105	---	6000#	0	---	Welded	---	Shell
Service	1	1/2"	CPLG	SA-105	---	6000#	0	---	Welded	---	Shell
Service	1	18" 900#	RFLWN	SA-350-LF2	---	2.125"	0	---	Welded	---	Shell

11. Supports: Skirt No --- --- --- --- --- --- --- ---
(Yes or No) (Number) (Number) (Number) (Describe) (Where and how)

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: *Shell S/N: 2600-005, 2600-002, Greens Bayou Pipe Mill. Cert. No. 42,546.
(Name of part, item number, Manufacturer's name and identifying stamp)

Impact Testing Emempt per UCS-66(a)

FORM U-1A (Back)

CERTIFICATE OF SHOP/FIELD COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction and workmanship of this vessel conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division "U" Certificate of Authorization Number 43,196 expires May 14, 2015.

Date 9-2-14 Co. Name KW International, LLC Signed [Signature]
(Manufacturer) (Representative)

CERTIFICATE OF SHOP/FIELD INSPECTION

Vessel constructed by KW International, LLC at 200 Texas Avenue Columbus, Texas 78934

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by TUV Rheinland AIA Services, LLC

have inspected the component described in this Manufacturer's Data Report on 9-2-14, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 10-13-2014 Signed [Signature] Commissions NR# 14792-AT
(Authorized Inspector) [National Board (incl endorsements)]

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FORM U-2A MANUFACTURER'S PARTIAL DATA REPORT (ALTERNATIVE FORM)
A Part of a Pressure Vessel Fabricated by One Manufacturer for Another Manufacturer
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1. Manufactured and certified by Greens Bayou Pipe Mill 13935 Industrial Road Houston, Texas 77015
(Name and address of Manufacturer)

2. Manufactured for Northshore Supply 13935 Industrial Road Houston, Texas 77015
(Name and address of Purchaser)

3. Location of installation _____
(Name and address)

4. Type 4 Shell 2600-005 THRU 2600-008
[Description of vessel part (shell, two-piece head, tube bundle)] (Manufacturer's serial number) (CRN)

2014
(National Board number) (Drawing number) (Drawing prepared by) (Year built)

5. ASME Code, Section VIII, Div. 1 2013
(Edition and Addenda, if applicable (date)) (Code Case number) [Special service per UG-120(d)]

6. Shell: (a) Number of course(s) 1 (b) Overall length 5'-0"

Course(s) No.	Diameter	Length	Material Spec./Grade or Type	Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B & C)			Heat Treatment	
				Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	36" OD	5'-0"	SA516-70-N	1.75"	*	1	full	*					

Body Flanges on Shells													
No.	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Location	Bolting				
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material	

7. Heads: (a) _____ (Material spec. number, grade or type) (H.T. — time and temp.) (b) _____ (Material spec. number, grade or type) (H.T. — time and temp.)

	Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
		Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a)														
(b)														

Body Flanges on Heads													
	Location	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Bolting				
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material	
(a)													
(b)													

8. MAWP at max. temp. . Min. design metal temp. at .
(Internal) (External) (Internal) (External)

9. Impact test Yes - Base, Haz, Weld at test temperature of -20 F
(Indicate yes or no and the component(s) impact tested)

10. Hydro., pneu., or comb. test pressure None Proof test

11. Nozzles, inspection, and safety valve openings:

Purpose (Inlet, Outlet, Drain, etc.)	No.	Diameter or Size	Type	Material		Nozzle Thickness		Reinforcement Material	Attachment Details		Location (Insp. Open.)
				Nozzle	Flange	Nom.	Corr.		Nozzle	Flange	

12. Identification of part(s)

Name of Part	Quantity	Line No.	Mfr's. Identification No.	Mfr's. Drawing No.	CRN	National Board No.	Year Built

13. Supports: Skirt Lugs Legs Other Attached
(Yes or no) (Number) (Number) (Describe) (Where and how)

14. Remarks

*No Design Functions by Greens Bayou Pipe Mill

FORM U-2A (Back)

CERTIFICATE OF SHOP/FIELD COMPLIANCE

We certify that the statements made in this report are correct and that all details of material, construction, and workmanship of this pressure vessel part conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1.

U Certificate of Authorization No. 42,546 Expires 01/19/2015
Date 6/4/2014 Name Greens Bayou Pipe Mill Signed [Signature]
(Manufacturer) (Representative)

CERTIFICATE OF SHOP/FIELD INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by TUV Rheinland AIA Services, LLC of Houston, Texas

have inspected the pressure vessel part described in this Manufacturer's Data Report on 4 JUN 14 and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel part in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel part described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 4 JUN 14 Signed [Signature] Commissions NB13919A
(Authorized Inspector) (National Board (incl. endorsements))

FORM U-2A MANUFACTURER'S PARTIAL DATA REPORT (ALTERNATIVE FORM)
A Part of a Pressure Vessel Fabricated by One Manufacturer for Another Manufacturer
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1 3/3

1. Manufactured and certified by Greens Bayou Pipe Mill 13935 Industrial Road Houston, Texas 77015
(Name and address of Manufacturer)

2. Manufactured for Northshore Supply 13935 Industrial Road Houston, Texas 77015
(Name and address of Purchaser)

3. Location of installation _____
(Name and address)

4. Type 4 Shell 2600-001 THRU 2600-004 _____
(Description of vessel part (shell, two-piece head, tube bundle)) (Manufacturer's serial number) (CRN)
(National Board number) (Drawing number) (Drawing prepared by) (Year built)

5. ASME Code, Section VIII, Div. 1 2013 _____
(Edition and Addenda, if applicable (date)) (Code Case number) [Special service per UG-120(d)]

6. Shell: (a) Number of course(s) 1 (b) Overall length 10'-0"

No.	Course(s)		Material Spec./Grade or Type	Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B & C)			Heat Treatment	
	Diameter	Length		Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	36" OD	10'-0"	SA516-70-N	1.75"	*	1	full	*					

Body Flanges on Shells												
No.	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Location	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material

7. Heads: (a) _____ (Material spec. number, grade or type) (H.T. — time and temp.) (b) _____ (Material spec. number, grade or type) (H.T. — time and temp.)

	Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
		Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a)														
(b)														

Body Flanges on Heads												
	Location	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material
(a)												
(b)												

8. MAWP _____ at max. temp. _____ Min. design metal temp. _____ at _____
(Internal) (External) (Internal) (External)

9. Impact test Yes - Base, Haz, Weld at test temperature of -20 F
(Indicate yes or no and the component(s) impact tested)

10. Hydro., pneu., or comb. test pressure None Proof test _____

11. Nozzles, inspection, and safety valve openings:

Purpose (Inlet, Outlet, Drain, etc.)	No.	Diameter or Size	Type	Material		Nozzle Thickness		Reinforcement Material	Attachment Details		Location (Insp. Open.)
				Nozzle	Flange	Nom.	Corr.		Nozzle	Flange	

12. Identification of part(s)

Name of Part	Quantity	Line No.	Mfr's. Identification No.	Mfr's. Drawing No.	CRN	National Board No.	Year Built

13. Supports: Skirt No Lugs _____ Legs _____ Other _____ Attached _____
(Yes or no) (Number) (Number) (Describe) (Where and how)

14. Remarks _____

*No Design Functions by Greens Bayou Pipe Mill

FORM U-2A (Back)

CERTIFICATE OF SHOP/FIELD COMPLIANCE

We certify that the statements made in this report are correct and that all details of material, construction, and workmanship of this pressure vessel part conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1.

U Certificate of Authorization No. 42,546 Expires 01/19/2015
Date 6/4/2014 Name Greens Bayou Pipe Mill Signed [Signature]
(Manufacturer) (Representative)

CERTIFICATE OF SHOP/FIELD INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by TUV Rheinland AIA Services, LLC of Houston, Texas

have inspected the pressure vessel part described in this Manufacturer's Data Report on 4/30/14, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel part in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel part described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 4/30/14 Signed [Signature] Commissions NB 13919A
(Authorized Inspector) [National Board (incl. endorsements)]