FORM MANUFACTURER'S DATA REPORT FOR ESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop-Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

Ţ						<del> </del>					-		
2	Manufactured and certified by HAMMCO, INC., 6900 N. MINGO VALLEY EXPRESSWAY, OWASSO, OKLAHOMA										LAHOMA		
į		Manufactured	inr		THE PRI	TCHARD	(Name and address of menufacturer)  CHARD CORPORATION, OVERLAND PARK, KANSAS						
{ } }	Manufactured for THE FRITCHARD CORPORATION, OVERLAND PARK, KANSAS  [Name and address of purchaser]												
3		Location of Ir	stallatio	on	ATLANTA	GAS L	IGHT CO.,						
ļ		_	HORTZ. 86-294			7 7 7		(Name and add				_	
1	•	Type HORIZ. 86-294  (Hour, or sett, lank) Meg's sen				1A — 86-294-10 (CRIN) (DIAMON NO.)					253	1987	
j 5.		The chemical	and n	ahvsical proc	partice of al						(Plat'), Bd, No.1 (Year built)		
5. The chemical and physical properties of all parts meet the requirements of material specifications of the A VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1										ASME BOILER 1986	AND PRESSURE		
				NONE	·					rision [	Yezr		
1		toTUBE & PLUG Addends (Date)					NONE  Code Case Nos.				N/A	7	
1		102D d 1200					1 3/8 1/16 4 1/8" x    Nont. Thk, (in.)   Corr. Allow, (in.)   Diam.				.Special Service per UG-120(d) 7 5 / 8" 7 3 ! — 8 5 / 9"		
Ĭ	•	3114111	Mail	. ISpec. No., Grade)	No., Grade)		None The tin.) Corr. Al		T I/O X	1.1.0. (ft. & in.)		8 2/8"	
7	. :	Searns: CORNER				1140 1-1/2							
		Lang, (Walded, Dbl , R.T. (Spot or Fu Sirel, Lan, Butt)											
8.	ı	Heads: (a) M	atl			516-70 b. Gradel (b) Mati			l				
		Location (Top.	Mun	onum C	nitasion	<del> </del>	7		<u> </u>	150	Prc. No., Grade)	<del></del>	
1		Bottom, Ends)			Nowance	Radius	Knuckte Radius	Elliptical Ratio	Concal Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)	
ļ		TOP/BOTT	<del> /</del>		/16						4-1/8	FLAT	
jŧ.	)i	ENDS	5/8	8 1	/16						4-1/8	FLAT	
ł	ŧf	removable, bo	olts used	(describe oth	er fastenings	(Matt., Spec. No., Gr., Sire, No.)							
á		AWP				510	510						
1							psi at max, temp,						
lin, temp. (when less than -20°F)°F. Hydro., pX的以及比較的. test pressure											703	psi	
; ;	Purpose No Diam Type						Mail Nom Rei			forcement	How		
	(Inlet Outlet, Drain)		~~~~	or Size	ļ	107 10		[HA		Matl	Attached	Location	
~	INLET OUTLET		<u>2</u> 2	8"-300# 8"-300#	RFWN RFWN	SA-105/SA-234-WP SA-105/SA-234-WP			·	WELD METAL			
1		NT	ONE	1"	CPLG		57-705	6000#		LD METAL LD METAL	WELDED WELDED		
]		MIN	ONE	1"	CPLG		SA-105	6000#		LD METAL	WELDED		
1. Supports: Skirt NO Lugs (Na )						Legs	Other_			ttached		·	
i						1	· · · · · ·				(Where and how)		
2			ulacture 	r's Portial Do	ta Reports pi	operly ide	ntified and signed	by Commissi	oned Inspector	rs have been fur	nished for the f	allowing items of	
;	the raport:												
	*SAFETY VALVES BY OTHERS PER UG-125 (c) (3) (h). INSPECTION OPENINGS PER UG-46 (D).												
-	846 - THREADED OPENINGS, 1-1/8 423 - 1" O.D. X .110 M.W. X 40						8" - 12 OPPOSITE TUBE ENDS WITH SA-105 THREADED PLUGS.						
;	-	23 - 1	Ο.υ.	X .110 1	M.W. X 4	10'-0"	LG. TUBES.	MAT'L.	SPEC: .	SA-214			
CERTIFICATE OF SHOP COMPLIANCE  We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel con													
	for	m to the ASM	ine state 15 Code	for Pressure '	in this repor	t are corre	ect and that all c	letails of desig	n, material, co	nstruction, and	workmanship o	of this vessel con-	
•	Da	te <u>5-6</u>	87	Ca. na	me	1 7111, 1	livision 1. "U" Co <i>HAMMCO , II</i>	VC.	uthorization N Signed	Mary N		, 19 <u>00</u>	
1	_	Date 5-6-8 Co. name HAMMCO, INC. Signed William Williams (Representative)  CERTIFICATE OF SHOP INSPECTION											
		ssei construct				<u> </u>		at	OW.	ASSO, OKL			
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Pro OKLAHOMA and employed by COMMERCIAL UNION INSURANCE											e or Province of		
į	have inspected the component described in this Manufacturer's Data Described in this Manufacturer's Data Described in the												
	my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By sign												
	s certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this h											ed in this Manu-	
,	scurer's Data Report. Furthermore, neither the inspector nor his employer shall be flable in any manner for any personal injury or property de											property damage	
- j*	or a loss of any kind arising from or connected with this inspection.										" sei		
1	Date Signed W: N. (Authorized Impercion) Commissions AID 3/93 (KLA. 2. (Authorized Impercion) (NaT Biosed Enc) entiorsemental, State, Prox. and No. 1											Pens and No 1	
•		•				1	1/						