FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

(Alternative Form for Single Chamber, Completely Shop or Fabricated Vessels Only)
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division

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		AND THE CONTRACTOR	(1000 C) (1000 C) (1000 C)							$\overline{}$					
1. Manu	factured and ce	ertified	by ,		Ener	gy Weldfa			80 , White Oak,	,TX 75693					
2. Manu	factured for				(Name and address of Manufacturer) Stock										
3. Locati	on of installatio	on		2013-14		(known							
4. Type HORIZONTAL 12-326					65	N/A		and address) 1440-2-Sams	son R1	2877		2012			
559	(Horizontal or	r vertical, ta	ank)	(Manufacturer's se	erial number) ((CRN)	(Drav	awing number)	(Na	National Board nur	8875 B. T	(Year built)			
	nemical and phy The design, co	************	-3500 and - 200	and Market and College and Col	termination of the state of the				of the ASME BOIL	20	010	ESSEL			
to		A1	.1		-0.5 (0.6	2	2235-9			(Year) N/A					
	[Adde	nda, if app	licable (date	2)]	2.075!!	(Code (Case numbers)			0(d)]					
6. Shell					0.875" (Nominal thickness)		N/A (Corr. Allow		1' 10-1/4' (Inner diamete			O' O" S/S ngth (overall)			
7. Seams	SINGLE	E BUTT		FULL	100	N/A	N/A	SING	GLE BUTT	SPOT	100	1_			
	[Long.(welde	ed, dbl., sng butt)]	gl., [R	[R.T. (spot or full)]	(Eff. %) (F	(H.T. temp)	(Time, hr)		velded, dbl., sngl., lap, butt)]	[R.T. (spot or full)]	(Eff. %)	(No. of courses)			
8. Heads	: (a) Material			SA-516-		37	(b) Material	-0.0	s	SA-516-70					
	Lecation (Top	I Mi	inimum	(Spec. no., g	grade) Crown Radius	Knuckle	Elliptical	Conical Ape		al Flat		Side to Pressure			
	Location (Top, Bottom, Ends)		ickness	Allowance	Crown natios	Radius	Ratio	Angle	Radius	Diamet	1000	onvex or Concave)			
(a)	END	0.	.820"	N/A			2:1					Concave			
(b)	END		.820"	N/A	The street		2:1					Concave			
1	If removable, b	olts use	ed (descr	ribe other fast	.enings)			/Material spec	N/A :. number, grade, size, nun	mhar)					
9. MAW	р	1440			N/A	7	at max. temp.		125	iberj	1	N/A			
	(1	(Internal)			(External)				(Internal)		(Ex	xternal)			
	design metal te les, inspection,		181 DG TV	GeV/	1440	H	łydro., pneu.	., or comb. I	Test1872	2 Pr	roof test	N/A			
	e (Inlet, Outlet,	No.	Diamete		Ma	aterial	Nozzl	e Thickness	Reinforcement	Attachmen	nt Details	Location			
10000 1100 E	rain, ect.)	1855 Refa	Size	Manager - Contracts	Nozzle	Flange			Material	Nozzle	Flange	(Insp. Open.)			
	IN/GO	2	4" 600		SA-106-C	SA-105			INTEGRAL		WELDED				
LLC/I	DN/LO/LSH	4	2"			N/A			INTEGRAL	WELDED	N/A	SHELL			
	GG SG/PG	2	1/2"		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	N/A N/A			INTEGRAL	WELDED	N/A N/A	SHELL			
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	SPARE	2 1"			SA-105	N/A	3000#	# N/A	INTEGRAL	WELDED	N/A	SHELL			
				recent											
			-			 				1					
			\vdash					+		 					
11. Su	pports: Skirt		NO	Lugs	N/A Le	egs	2 Ot	ther		ached		ED/SHELL			
	THE CONTRACTOR OF THE RESEARCH OF THE SECOND		es or no)		(Number)	1,000	lumber)		(Describe)	- labe	Management	re and how)			
	arks: Manufacti ns of the report:				roperly identifie SERIAL # 3261-l		ied by Comin	iissionea iiis	spectors have bee	an turnisne	d for the	following			
	3 Or the reput.	-	NG. I GOV	100 - 11 - 11 - 1		Name of part, ite		facturer's name a	and identifying stamp)						
						N/A									
						OF SHOP		DITANCE							
We certify	that the stateme	ents ma	de in this	report are corre	CERTIFICATE ect and that all de	Service of the service of			, and workmanship	of this vesse	l conform	to the ASME			
	ND PRESSURE VES									/ -		to the .			
Date	09/12/12	C	co. name	i	Energy Wel	ldfab, Inc.	er i	Signed	1	SM					
1	150400000000000000000000000000000000000			200020	(Manufac	acturer)			Billy Howell	(Rep	presentative)				
		400					/ FIELD INSPI			· · · · · · · · · · · · · · · · · · ·					
	nstructed by the National Bo				1804 East Hwy				he undersigned, ho Fexas and empl			ssion issued have belief,			
	the component								that, to the best of			- ./			
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		1	1007713	//	5.0				g the pressure ves						
937/1			//		/her employer s	hall be liab	le in any man	iner for any r	personal injury or	property da	mage or a	a loss of any			
	ng from or conne		ith was	repection.	11	Com	leslans		TV 1126	/ NID 0770					
Date _	09/12/12 Sig	gnea	10	Beb Garner (Authori	rize Inspector)	Comi	missions	[Nati	IX 1136 ional Board (incl. endorsen	/ NB 9778A ments, State, Prov		imberl			

FORM U-2A MANUFACTURER'S PARTIAL DATA REPORT (ALTERNATIVE FORM)

A Part of a Pressure Vessel Fabricated by One Manufacturer for Another Manufacturer
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1



				1999														
2.	Manufacti	ured an	d certifie	d by	- N		Bise W	elding	& Fal	oricating	1900	De S	Soto Ho	uston, T	x 77091			
	Manufactu	red for			Hn	ivercal Ct	ool Amo	orica H	(Nan	ne and add	dress of	Manul	facturer)	llakaa	T., 770	70		
	Location of	merica Houston,Inc. 1230 E Richey Rd. Houston,Tx 77073 (Name and address of Purchaser)																
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4.	Type: _				Cylin								A throu		10		N/A	
						bundle)]	le)] (Manufacturer's seria											
	(National Bo		ber)		N/A (Drawing number) (Drawing prepared by)									2012 (Year bullt)				
5. /			n VIII Div	11	2010/2	2011			(Diun	ing prepar	cu by)				(rear buncy		
	CI. II (-) N			[8	Edition and Adde	enda (date)	- 4			de Case n)		[S		vice per UC	-120(d)]
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			Thickne		imber, grade or type) (H.T. – time				The second second second				number, grade or Side to Pressure		type) (H.T time & t			
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(2)			Min. C	orr. C	rown Knuck	le Noti	Apen	Aligie	1	10105	Diatile	etei	Convex	Concave	Туре	Full, Spot	, None	Eff
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