	159 Sales)227-C			FOR	M U-1 MANU	FACTURE	R'S [DATA RE	EPOR	T FC	R PRESSI	JRE \	/ESSE	LS				
		4405		A	As Required	I by the Provisio	ns of the ASN	ΛE Βα	oiler and F	ressur	e Ve	ssel Code Ru	ıles, S	ection V	III, Division 1				
1. N				_{d by} T	ranter, Ir	ıc., 1900 Old	Burk High	ıway	, Wichi	ta Fal	ls,	Гехаs, 763	06, L	JSA					
2 1	/anufacture	d for	VALE	RUS (COMPRE	SSION SERV	/ICES. 782	FM				ress of Manu . Texas. 7							
			-						(Name a	nd add	ress	of Purchaser	.)		IC A				
3. L	ocation of i	nstal	lation <u>v</u>	ALEK	US COM	PRESSION	SERVICES	, / 02	2 FIVI 14			d address)	15, 71	905, C	15A				
4. T	ype	rizont	Vertica	l Lorent	nere)		PLATE (Tank, sepa		PE HEAT						(Manuf:	01SC14		ar)	
	(110	1120111	N/A	ii, oi spi	icicj				59227-C	i, ilout	CACI	., 0.0.)			64405	octoror 3 3c	mai mambe	2015	
			(CRN)			_	(Dr		g number))			(Nationa	Board number	er)	(Y	ear built)
5.	ASME Cod	e, Se	ection VII	II, Div.		2 Edition and Add	013/ N/A denda. if appli	cable	(date)]			(Code Ca	766 ise Nu	mber)	ſS	pecial Sen	N/A vice per UC	G-120(d)1	
	Items 6-11	incl.	to be co	mplete		le wall vessel	,		, ,,	sels, s	shell	`		,			•	. /-	
6. S	hell: (a) Nu	ımbe	r of cour	se(s)	0	_	(b) Over	all le	ength				0)"					
		urse(s	<u> </u>			aterial		kness	_		-	Joint (Cat. A			m. Joint (Cat. /			Treatme	
No.	Diamete 21" ID	r	Leng 65.12			ade or Type	Nom.		Corr.	Type N/A	Full	, Spot, None N/A	Eff.	Type F	ull, Spot, None	Eff.	Temp.		me /A
 	25					10 7011		Bodv	Flanges	1	ls	1477	14,7 (1071	1477	1407 (1071		
No.	Туре		ID	OD	Flange	Min Hub Thk	Materia	al	How	Loca	ition				Boltir	-	er (OD, ID,	Was	her
	,,				Ink				Attached	1		Num & Size			Material	t	thk)	Mate	
N/A	N/A		N/A	N/A	N/A	N/A	N/A		N/A	N/A	/١-		SA19	3-B7 W/	SA-194-2H (2			N/A	
/.	7. Heads: (a) N/A (Material spec. number, grade or type) (H.T tir							p.)			(b		terial s	spec. nu	N/A mber, grade o		T time ar	nd temp.)	<u> </u>
	Location (T Bottom, En			hicknes		Radi			liptical Co Ratio	onical A Angle		Hemispherica Radius			Side to Pressu Convex Conca		Catego	,	T-#
N/A		10)	Min.		Corr.	Crown N/A	Knuckle N/A	ļ	N/A	N/A		N/A	_	N/A	N/A N/A	. 710.0		pot, None	Eff.
		I				-	E	Body I	Flanges o	n Head	ls						<u> </u>		
No.	Location		Туре	ID	OD	Flange Thk	Min Hub		Material			Attached			1	Bolting	her (OD		
			.,,,,				ITIK					,aooa	Nur	n & Size	-		' '	Vasher M	1aterial
(a)	N/A	N/A		N/A	N/A	N/A	N/A	N/A		N	/A				N/A	N/A	ľ	I/A	
8. T	ype of jacke	et				N/A				Jac	ket o	closure		(D	escribe as og	N/A ee & weld,	bar, etc.)		
lf	bar, give di	mens	sions						N/A								olted, desc	ribe or sk	ketch.
9. M	AWP	150	PSI		N/A	at max. tem	np. 26	0°F			N/A	Min	. desi	gn met	al temp.	-20 °F	at _	150 P	PSI
10 li	mpact test	(Inte	rnal)	· · · ·	(External)	N	(Inter D, UCS-66a	,	HA-51(d	(Exte	rnal)					at test ten	nnerature	of N	N/A
[Indicate yes or no a							or no and the	com		<i>,</i> , ,	test	ed]				at toot to	прогасаго		1/1/1
	ydro., pneu.,					o. at 195 PSI	_ Proof te	st _						N/	Α				
	<i>tems 12 and</i> ubesheet	113	to be cor	•	N/A	sections.		N/A	Ą			N/A			N/A		N	' A	
	_		[Statio	nary (m	aterial spec	c. no.)]	[Diameter	(subj	ect to pres	ss.)]	(N	ominal thickn	iess)	(C	Corr. allow.)	Attac	chment (we	elded or b	oolted)
	_		[Float		N/A terial spec.	no.)]		N/A Diam			(N	N/A ominal thickn	iess)	(0	N/A corr. allow.)		(Attach		
13. T	ubes				N/A	•	`	N/A	A			N/A			N/A		· N	'A	
	_		(Materia	al spec.	no., grade	or type)		(0. [(N	ominal thickn	ess)		(Number)		[Type (Stra		J)]

FORM U1-((Cont'd)
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NB Number 64405

N/A

Time

N/A

Items 14-18 incl. to be completed for inner chambers of jacketed vessels or channels of heat exchangers. 14. Shell: (a) No. of course(s) N/A (b) Overall length Course(s) Thickness Long. Joint (Cat. A) Circum. Joint (Cat. A, B, & C) Heat Treatment Material Eff. Type Full, Spot, None No. Diameter Type | Full, Spot, None | Eff. Length Spec./Grade or Type Nom. Corr. Temp.

N/A

Τ							Body Flan	ges on Shells	;				
Г							-				В	olting	
	No.	Туре	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Location	Num & Size	Bolting	Washer (OD, ID,	Washer
					IIIK			Allacrieu		INUITI & SIZE	Material	thk)	Material
Ī	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

N/A

N/A

N/A N/A N/A

N/A

15. Heads: (a) (b) N/A

N/A

		iviateriai spec.	. Hulliber, grac	ле от туре) (п. г т	ille allu telli	(Material spec. humber, grade of type) (H.T time and temp.)								
	Location (Top,	Thickness		Radius			Conical Apex	Hemispherical		Side to Pressure		e Category A		
	Bottom, Ends)	Min.	Corr.	Crown	Knuckle	Ratio	Angle	Radius	Diameter	Convex	Concave	Type	Full, Spot, None	Eff.
N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

	Body Flanges on Heads												
						Min Hub				Boltin	ng		
No.	b. Location Type ID OD Flange Thk Min Hub Material How Attached Num & Size							Bolting Material	Washer (OD, ID, thk)	Washer Material			
N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	

16. MAWP	N/A	N/A	at max. temp	N/A	N/A	Min. design metal temp	N/A	at	N/A		
	(Internal)	(External)		(Internal)	(External)						
17. Impact tes	t			N/A			at test temper	rature of	N/A		
[Indicate yes or no and the component(s) impact tested]											
18. Hydro., pr	neu., or comb	. test pressure	N	I/A	Proof test	N	I/A				

19. Nozzles, inspection, and safety valve openings:

N/A

Purpose (Inlet, Outlet, Drain,	l	Diameter or Size	Туре	Material		Nozzle Thickness		Reinforcement	Attachme	ent Details	Location	
etc.)	No.			Nozzle	Flange	Nom.	Corr.	Material	Nozzle	Flange	(Insp. Open.)	
INLET	2	4.26	RFSO CI 150	SA403-316L	SA-182F-316L	0.12	0		WLD	WLD	END FRAME	
OUTLET	2	4.26	RFSO CI 150	SA403-316L	SA-182F-316L	0.12	0		WLD	WLD	END FRAME	

Others N/A 20. Supports: Skirt N/A Legs 3 No Lugs Attached **BOLTED TO END FRAME** (Yes or no) (Number) (Number) (Describe) (Where and how)

21. Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report (list the name of part, item number, Manufacturer's name, and identifying number):

N/A

22. Remarks

O.A. LENGTH: 23.49

N/A

N/A

N/A

MODEL: GXD-042-L-6-UR-153 SUPERCHANGER TO CARRY: API 40

PLATES: SA240-316 PLATE QTY: 153 PLATE THK: 0.0236

FORM U1-(Cont'd)

NB Number 64405

Date 05/01/2015 Name Tranter, Inc. (Manufacturer) CERTIFICATE OF SHOP INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by One-CIS Insurance Company, of Lynn, MA have inspected the pressure vessel described in this Manufacturer's Data Report on May 1, 2015 , and state that, how how the manufacturer has constructed this pressure vessel in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Date 05/01/2015 Signed Commissions: 12397A, OK9, TX1938, KS 717, MS 4844, AR 1558, LA 1650 [National Board (Incl. endorsements)] CERTIFICATE OF FIELD ASSEMBLY COMPLIANCE We certify that the statements made in this report are correct and that the field assembly construction of all parts of this vessel conforms with the requirements of ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. U Certificate of Authorization Number Expires Date Name (Assembler) Signed (Representative) CERTIFICATE OF FIELD ASSEMBLY INSPECTION I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and employed by have compared the statements in this Manufacturer's Data Report with the described pressure vessel and state that parts referred to as data items not included in the certificate of shop inspection, have been inspected by me and to the best of my knowledge and belief, the Manufacturer has constructed and assembled this pressure vessel in accordance with the ASME BOILER AND PRESSURE VESSEL CODE. Section VIII, Division 1. The described vessel was inspected and subjected	We cer ASME	tify that the statem BOILER AND PRE	ents in this report	CERTIFICATE OF SHOP COMPLI are correct and that all details of design, material, CODE, Section VIII, Division 1. U Certificate of Au	construction, and workmanship	o of this vessel conform to the Expires December 14, 2015
CERTIFICATE OF SHOP INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by OneCIS insurance Company, of Lynn, MA have inspected the pressure vessel described in this Manufacturer's Data Report on May 1, 2015 and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Date 05/01/2015 Signed Commissions: 12397A, OK9, TX1938, KS 717, MS 4844, AR 1568, LA 1650 [National Board (incl. endorsements)] CERTIFICATE OF FIELD ASSEMBLY COMPLIANCE We certify that the statements made in this report are correct and that the field assembly construction of all parts of this vessel conforms with the requirements of ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. U Certificate of Authorization Number Expires Date Name (Assembler) Signed (Representative) CERTIFICATE OF FIELD ASSEMBLY INSPECTION I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and employed by have compared the statements in this Manufacturer's Data Report with the described pressure vessel and state that parts referred to as data items not included in the certificate of shop inspection, have been inspected by me and to the best of my knowledge and belief, the Manufacturer has constructed and assembled this pressure vessel in accordance with the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. The described vessel was inspected and subjected to a hydr	Date	05/01/2015	Name	Tranter, Inc.	Signed	Ω
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CERTIFICATE OF FIELD ASSEMBLY INSPECTION I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and employed by have compared the statements in this Manufacturer's Data Report with the described pressure vessel and state that parts referred to as data items, not included in the certificate of shop inspection, have been inspected by me and to the best of my knowledge and belief, the Manufacturer has constructed and assembled this pressure vessel in accordance with the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. The described vessel was inspected and subjected to a hydrostatic test of By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Date Signed Commission	of ASME	fy that the stateme BOILER AND PR	ESSURE VESSE	eport are correct and that the field assembly constr L CODE, Section VIII, Division 1. U Certificate of A	ruction of all parts of this vesse authorization Number	Expires
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Date Signed Commission [National Board (incl. endorsements)]	belief, th Section ' the Insper	e Manufacturer ha VIII, Division 1. Th ector nor his/her er nore, neither the In	, not in s constructed and e described vess nployer makes an spector nor his/he	cluded in the certificate of shop inspection, have be d assembled this pressure vessel in accordance wit el was inspected and subjected to a hydrostatic tes by warranty, expressed or implied, concerning the p	een inspected by me and to the the ASME BOILER AND PR st of By pressure vessel described in this	e best of my knowledge and ESSURE VESSEL CODE, signing this certificate neither is Manufacturer's Data Report.
(Authorized Inspector) [National Board (incl. endorsements)]	Dat	e	Sianed	Commiss	sion	
				(Authorized Inspector)		(incl. endorsements)]

2265358 exe: v6.4.50

U1-14